



| PO No | Supplier | Line Item No | Rel No | Terms | Purchased Item | Description | For Part No | Project | Equipment ID | Order Qty | Due Date | Received Quantity | Accounting Job No | Serial No | Status | Receive Date | Price/Unit | Aging Days | Past Due | Total |
|----------|-----------|--------------|--------|--------|-----------------------|--|-------------|---------|--------------|-----------|-----------|-------------------|-------------------|-----------|--------|--------------|--------------|------------|----------|----------|
| PO038862 | ACI001-VC | 5 | 1 | Net 30 | MT-A513-T-0.750W0.058 | A513 Seamless Alloy Steel Round Tubing 0.75"dia. x 0.058" Wall | | | | 20 | 2/13/2018 | 24 | | S041762 | Stock | 2/13/2018 | \$ 9.75 / ft | 0 | \$234.00 | |
| | | | | | | | | | | | | | Total: | 20 | | 24 | | | | \$185.85 |

Plex 2/13/2018 10:05 AM Dart.Dubois.Pascal



DELIVERY - CLIENT

C000071411

ACIER OUELLETTE INC.

935, Boul. du Havre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Billed to

DART AEROSPACE LTD

1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K71 X 20' R/L
AC13067-JG-08/02**Shipped to**

Josianne Bourdon

OUELLETTE VALLEYFIELD
1270, Ontario,

Net 30 Days

Credit Terme

Page 1

Delivery Route 5

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Customer N°

Date

Delivery date

Your order N°

Processed by

Salesman

Carrier

OUELLETTE VALLEYFIELD

Customer N°

Date

Delivery date

Your order N°

Processed by

Salesman

Carrier

OUELLETTE VALLEYFIELD

Customer N°

Date

Delivery date

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Salesman

Carrier

OUELLETTE VALLEYFIELD

Customer N°

Date

Delivery date

Your order N°

Processed by

Salesman

Carrier



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

**PURCHASE ORDER
PO038862**

Supplier: ACI001-VC
Acier Ouellette Inc.
935 Boul. Du Havre
Valleyfield
QC
J6S 5L1 Canada
Phone: 800 667 4248
Fax: 450 377 5696

PO No: PO038862

PO Date: 1/25/18

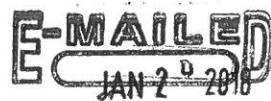
Due Date: 2/2/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: clavoie@dartaero.com



JAN 26 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments: QUOTATION # SOU0079984,
SOU0080619, SOU0080267

Items

| Line Item | Part | Supplier Part No | Description | Status | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|-----------|-----------------------|------------------|--|--------|----------|----------------|-------------------|---------|------------------|----------------|
| 1 | MT-4140-B-0.500x3.000 | | 4140 Steel Bar 0.500 X 3.000 : AISI 4140 STEEL BAR PER ASTM A29, AMS 6349, AMS 6382, AMS 6529, MIL-S-5626 MINIMUM ROCKWELL C = 28 RC MAXIMUM ROCKWELL C = 32 RC receive ft | Firmed | 2/2/18 | 6 ft | 0 ft | 6 ft | \$23.50/ft | \$141.00 |
| 2 | MT-4140-B-0.500X4.000 | | 4140 Steel Bar 0.500 X 4.000 : AISI 4140 STEEL BAR PER ASTM A29, AMS 6349, AMS 6382, AMS 6529, MIL-S-5626 MINIMUM ROCKWELL C = 28 RC MAXIMUM ROCKWELL C = 32 RC receive ft | Firmed | 2/2/18 | 6 ft | 0 ft | 6 ft | \$27.00/ft | \$162.00 |
| 3 | MT-4140-B-0.750X1.750 | | 4140 Steel Bar 0.750 X 1.750 : AISI 4140 STEEL BAR PER ASTM A29, AMS 6349, AMS 6382, AMS 6529, MIL-S-5626 MINIMUM ROCKWELL C = 28 RC MAXIMUM ROCKWELL C = 32 RC receive ft | Firmed | 2/2/18 | 8 ft | 0 ft | 8 ft | \$23.50/ft | \$188.00 |
| 4 | MT-1144-H1.000 | | AISI 1144 Stressproof Steel Hex Bar 1.000" | Firmed | 2/2/18 | 12 ft | 0 ft | 12 ft | \$25.416666/ft | \$305.00 |
| 5 | MT-A513-T-0.750W0.058 | | A513 Seamless Alloy Steel Round Tubing 0.75"dia. x 0.058" Wall | Firmed | 2/2/18 | 20 ft | 0 ft | 20 ft | \$9.75/ft | \$195.00 |

Order Notes

9-89

12 1
9-89
24
FEB 13 2018
DAS
11 Grand Total: \$991.00

24
FEB 13 2018
DAS
11 Grand Total: \$991.00

24
FEB 13 2018
DAS
11 Grand Total: \$991.00

24
FEB 13 2018
DAS
11 Grand Total: \$991.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents
A048 counterfeit parts avoidance, detection, mitigation and disposition program
A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 1/25/18 12:31 PM *dart.lavoie.chantal*



ACIER OUELLETTE INC.

935, Boul. du Havre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Quotation

SOU0080267

Billed to

DART AEROSPACE LTD

1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

| Product N° and description | Weight | Qty | U/M | Qty | U/M | Price | Pcs Nb | Price | Amount |
|---|--------|-------|-----|-------|-----|-------|--------|---------|--------|
| PIPE 3/4 SH. 80 A106 SEAMLESS N <i>1 X 21' 4-5 DAYS</i> | 0.00 | 1.00 | UN | 1.00 | UN | | 1.00 | 62.000 | 62.00 |
| PIPE 1" SH.40 A106 SEAMLESS N <i>1 X 21' ** NOT AVAILABLE IN SH.10 DELIVERY</i> <i>2-3 DAYS</i> | 0.00 | 1.00 | UN | 1.00 | UN | | 1.00 | 65.000 | 65.00 |
| TUBE MECH. A-513 3/4 OD X .058 N <i>1 X 20' R/L 2 WEEKS</i> | 0.00 | 20.00 | UN | 20.00 | UN | | 1.00 | 195.000 | 195.00 |
| SURCHARGE ENERGETIQUE FRAIS ENERGETIQUE | | | \$ | | | | | | 3.95 |

Total Weight (Lbs) 0.00

Important

This offer is based on availability and current pricing conditions that may be revised upon reception of the order.

This offer is subject and conditional to credit approval.

Approved and Accepted by :

Sub-total 325.95

TVH-13 . . 42.37

Date :

Total (\$CAD)

368.32

**ACIER OUELLETTE INC.**

935, Boul. du Hâvre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Quotation

SOU0080619

Billed to

DART AEROSPACE LTD

1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7**Shipped to**

, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Customer N° CLI0001056
Date 2018/01/16
Revision N° 0
Prices valid until 2018/01/23
Your Order N°
Processed by Josianne Bourdon
Salesman JOSIANNE
Carrier OUELLE SDV
Credit Terms Net 30 Days
Page 1

| Product N° and description | Weight | Qty | U/M | Qty | U/M | Price | Pcs Nb | Price | Amount |
|--|--------|------|-----|------|-----|-------|--------|---------|--------|
| HEXAGONE A108 1144CF 1" N 1 X 12' R/L 5-7 DAYS | 0.00 | 1.00 | UN | 1.00 | UN | | 1.00 | 305.000 | 305.00 |
| SURCHARGE ENERGETIQUE FRAIS ENERGETIQUE MT-1144 | | | \$ | | | | | | 3.95 |

Total Weight (Lbs)

0.00

Sub-total

308.95

Important

This offer is based on availability and current pricing conditions that may be revised upon reception of the order.

This offer is subject and conditional to credit approval.

Approuved and Accepted by : _____

Date : _____

Total (\$CAD)

349.11

TVH-13 : 40.16


ACIER OUELLETTE INC.

935, Boul. du Havre
 Salaberry de Valleyfield (Québec) J6S 5L1
 Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
 Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Quotation
SOU0079984
Billed to

DART AEROSPACE LTD
 1270, ABERDEEN ST.
 HAWKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Customer N° CLI0001056

Date 2018/01/11

Revision N° 0

Prices valid until 2018/01/18

Your Order N°
Processed by Josianne Bourdon

Salesman JOSIANNE

Carrier OUELLE SDV

Credit Terms Net 30 Days

Page 1

| Product N° and description | Weight | Qty | U/M | Qty | U/M | Price | Pcs Nb | Price | Amount |
|--|--------|--------|----------|--------|---------|-------|--------|---------|--------|
| TUBE MEC 1.000 OD X .120 RANDOM TME-1000120-V 6505 5 X 20' R/L STOCK | 112.80 | 100.00 | PI_\$CPI | 100.00 | PI | | 5.00 | 44.190 | 220.95 |
| TUBE MEC 0.875 OD X .120 RANDOM TME-0875120-V 6787 3 X 20' R/L STOCK | 58.08 | 60.00 | PI_\$CPI | 60.00 | PI | | 3.00 | 41.190 | 123.57 |
| ROUND CR 1 1/4 1018 RANDOM RCR-114-V 5260 1 X 20' R/L STOCK | 83.40 | 20.00 | PI_\$CLB | 20.00 | PI | | 1.00 | 83.360 | 83.36 |
| ROUND SS 1 303 RANDOM RSS-1303-V 8519 4 X 12' R/L 2-3 DAYS | 128.16 | 48.00 | PI_\$CLB | 48.00 | JN_\$UN | | 4.00 | 96.745 | 386.98 |
| ROUND SS 3/4 304 RANDOM RSS-34-V 5762 8 X 12' R/L STOCK | 144.19 | 96.00 | PI_\$CLB | 96.00 | PI | | 4.00 | 103.080 | 412.32 |
| ROUND 4140 HEAT TREAT 3/4 RANDOM R4140-34H-V 4949 1 X 20' R/L STOCK | 30.04 | 20.00 | PI_\$CLB | 20.00 | PI | | 1.00 | 49.850 | 49.85 |
| FLAT 4140 HT 1/2 X 3 N 1 X 6' 4-5 DAYS | 0.00 | 1.00 | UN | 1.00 | UN | | 1.00 | 141.000 | 141.00 |
| FLAT 4140 HT 1/2 X 4 N 1 X 6' 4-5 DAYS | 0.00 | 1.00 | UN | 1.00 | UN | | 1.00 | 162.000 | 162.00 |
| FLAT 4140 HT 3/4 X 1 3/4 N 1 X 8' 4-5 DAYS | 0.00 | 1.00 | UN | 1.00 | UN | | 1.00 | 188.000 | 188.00 |
| FLAT ALU 1/4 X 1 6061-T6 RANDOM FAL-141-V 2512 1 X 20' STOCK | 6.20 | 20.00 | PI_\$CLB | 20.00 | PI | | 1.00 | 15.870 | 15.87 |

Date :

Next Page...

MT-4140-B-0.500 X 3,000

M4140N130.500 X 3,000

Chantal Lavoie

From: Chantal Lavoie
Sent: Thursday, January 11, 2018 3:26 PM
To: 'Josianne Bourdon'
Cc: Diane Baker
Subject: quote

Good afternoon Josianne,
Please advise price an delivery on mat'l.

6061-T6 B 0.375" X 0.750" X 12 ft

A513-ROUND TUBING 1" X 0.120" WALL X 100 FT
A513 ROUND TUBING 0.875" X 0.120" X 60 FT

17-4-H 900 R. 100" X 24 ft

1018 ROUND BAR 1.250" X 12 FT

303 ROUND BAR 1" X 48 FT

304 ROUND BAR 0.750" X 96 FT

4140 QT ROUND BAR 0.750 X 12 FT

4140 HT BAR 0.500" X 3" X 6 FT

4140 HT BAR 0.500" X 4" X 6 FT

4140 HT BAR 0.750" X 1.750" X 8 FT

6061-T6 BAR 0.250" X 1" X 12 FT

6061-T6 BAR 0.250" X 5" X 12 FT

6061-T6 BAR 0.250" X 6.250" X 24 FT

6061-T6 BAR 0.375" X 2" X 24 FT

6061-T6 BAR 0.500" X 1.250" X 12 FT

6061-T6 BAR 0.500" X 2.5" X 12 FT

6061-T6 BAR 0.500" X 5" X 36 FT

6061-T6 BAR 0.500" X 6" X 24 FT

6061-T6 BAR 0.500" X 1.5" X 12 FT

6061-T6 BAR 0.500" X 12" X 12 FT

6061-T6 BAR 6" X 2" X 6 FT

6061-T6 BAR 1" X 4" X 12 FT

6061-T6 BAR 1" X 12" X 12 FT

6061-T6 BAR 1.250" X 1.250" X 12 FT

6061-T6 BAR 2.5" X 1.5" X 24 FT

6061-T6 BAR 0.375" X 1" X 48 FT

6061-T6 BAR 0.750" X 3" X 12 FT

6061-T6 BAR 0.750" X 0.125" X 20 FT (caca) 6063+5

6061-T6 BAR 1.5" X 1.5" X 12 FT

6061-T6 BAR 2" X 1.250" X 24 FT

6061-T6 BAR 2" X 2.250" X 12 FT

6061-T6 BAR 2" X 5" X 12 FT

6061-T6 BAR 2" X 8" X 4 FT

6061-T6 BAR 2.75" X 6" X 6 FT 3x6 only .

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MT-A513-T-0.750W.058
 DATE: FEB 13 2018

PC BATCH NO 0388626041762

MATERIAL CERT REC'D: YES
 QUANTITY RECEIVED: 24"
 QUANTITY INSPECTED: 24"
 QUANTITY REJECTED: 0

THICKNESS ORDERED: W.0.058
 THICKNESS RECEIVED: W.0.058
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

| DESCRIPTION | NCR (Check Y/N) | COMMENTS |
|--|--|-------------------------|
| SURFACE DAMAGE | <input checked="" type="radio"/> <input type="radio"/> N | |
| CORRECT FINISH | <input checked="" type="radio"/> <input type="radio"/> N | |
| CORROSION | <input checked="" type="radio"/> <input type="radio"/> N | |
| CORRECT GRAIN DIRECTION | <input checked="" type="radio"/> <input type="radio"/> N | |
| CORRECT MATERIAL PER M-DRAWING | <input checked="" type="radio"/> <input type="radio"/> N | <i>Astm A513 type 5</i> |
| CORRECT THICKNESS | <input checked="" type="radio"/> <input type="radio"/> N | |
| PHOTO REQUIRED | <input checked="" type="radio"/> <input type="radio"/> N | |
| CORRECT REF # TO LINK CERT | <input checked="" type="radio"/> <input type="radio"/> N | <i>Heat # NG1167</i> |
| CORRECT MATERIAL IDENTIFICATION | <input checked="" type="radio"/> <input type="radio"/> N | |
| CORRECT M# ON THE MATERIAL | <input checked="" type="radio"/> <input type="radio"/> N | |
| DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF | <input checked="" type="radio"/> <input type="radio"/> N | |
| DOES THIS REQUIRE AN EXTRUSION REPORT | <input checked="" type="radio"/> <input type="radio"/> N | |

| CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK RECORD RESULTS BELOW | | | | |
|---|-----|-----|------|--------------|
| TYPE OF MATERIAL | HRC | HRB | DURA | DUR D / WEEK |
| SIZE OF TEST SAMPLE | | | | |
| HARDNESS / DUROMETER READING | | | | |

testers located in the Quality Office

QC 18 INSPECTION

ENGINEERING SIGNOFF (if req)

INSPECTED BY:

DAS

11

9-89 FEB 13 2018

DATE:

SIGNED OFF BY:

DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received.

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: ASTM A513 TYPE 5 (1020/1026) SEAMLESS ALLOY STEEL ROUND TUBING (DOM)

SPECIFICATION:

ASTM A513 TYPE 5

PART NUMBER: MT-A513-T-[D.DDD]W[T.TTT]

WHERE D.DDD IS OUTSIDE DIAMETER IN INCHES

WHERE T.TTT IS WALL THICKNESS IN INCHES

EG. 3/4" ROUND TUBING WITH .120" WALL THICKNESS = MT-A513-T-0.750W0.120



DART
AEROSPACE
Hawthorne, Ontario, Canada
TITLE: ASTM A513 TYPE 5 (1020/1026) ALLOY STEEL ROUND TUBING (DOM)

PART NO. MT-A513-T
TOOL NO. -
REV. A
INITIALS AND DATE: VN 1/17/2013
DESIGNED BY: VN 1/17/2013
DRAWN BY: VN 12/13/2017
CHECKED BY: XX 1/21/2017
MFG REVIEW BY: XX 1/21/2017
APPROVED BY: XX 1/22/2017
FRACTIONAL: ± 1/16" SURFACE: ± .5"
ANGLES: ± .01" SURFACE: ± .1"
SIGHTS: ± .1"
SHEET 1 OF 1
COPYRIGHT © 2017 BY DART AEROSPACE LTD. THIS IS NOT FOR USE
USED FOR ANY PURPOSE OR FOR THE DESIGN OF ANY OTHER PRODUCT. DART AEROSPACE LTD.
FIRMAN AIRPORT, HAWTHORNE, ONTARIO, N0R 1L0, CANADA

1

2

5

8

| REV. | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 |
|------|--------------------------------|-------------|----------|------|----|----------|---|---|
| A | REV. | DESCRIPTION | ECN # | DATE | BY | APPROVED | | |
| B | NEW RELEASE | 17-655 | 17.09.06 | VM | WM | | | |
| | TYPE 5 ADDED, TEMPLATE UPDATED | 17-790 | 17.12.13 | VM | ML | | | |

D

C

B

A

CERTIFICATE OF TEST

CERTIFICAT D'ESAI

CO. 71411 DART



E
(C)

I. Jorgensen
& Inc.

Page 01 of 01

Certification Date
8-FEB-2018

CUSTOMER ORDER NUMBER
NUMÉRO DE COMMANDE DU CLIENT

AC00013067

EARLE M JORGENSEN CAN DIV RMCL
1255, AVE LAPLACE
VILLE DE LAVAL QC H7C 2N6

Invoice Number
T375373

PART NUMBER/NUMÉRO DE PIÈCE

101647

| | | | |
|----------|---|----------|--|
| SOLD TO: | ACIER OUELLETTE INC. | SHIP TO: | ACIER OUELLETTE INC. |
| VENDU À: | DIVISION SALABERRY DE VALEYFIELD 935, BOUL. DU HAVRE SALABERRY-DE- VALLEYFIELD QC J6S 5L1 | | DIVISION SALABERRY DE VALLEYFIELD 935, BOUL. DU HAVRE SALABERRY-DE- VALLEYFIELD QC J6S |

Description: 1020 DOM SRA A513/5
 .750 OD X .634 ID (.058 W) X 20/24' R/L
 HEAT: NG1167 ITEM: 101647 Line Total: 24 FT

Specifications:
 ASTM A513 TP 5 (2011) A513M ASTM E309 11

CHEMICAL ANALYSIS

| C | MN | P | S | SI | CU | NI | CR |
|------|-------|--------|-------|-------|------|------|------|
| 0.18 | 0.37 | 0.0090 | 0.004 | 0.015 | 0.08 | 0.03 | 0.04 |
| MO | V | TI | AL | SN | | | |
| 0.01 | 0.002 | 0.001 | 0.023 | 0.007 | | | |

RCPT: R295330

COUNTRY OF ORIGIN : USA

MECHANICAL PROPERTIES

| DESCRIPTION | YLD STR PSI | ULT TEN PSI | %ELONG IN 02 IN | %RED IN AREA | HARDNESS RB |
|-------------|----------------|----------------|--------------------|-----------------|----------------|
| | 82500.0 | 91800.0 | 18.0 | | 92 |

EDDY CURRENT/MAGNETIC TEST PERFORMED

The above data were transcribed from the manufacturer's Certificate of Test after verification for completeness and specification requirements of the information on the certificate. All test results remain on file subject to examination. /Les informations ci-haut-mentionnées sont transcris du certificat d'essais du manufacturier après vérification de l'état complet des spécifications inscrites sur le certificat. We hereby certify that the material covered by this report will meet the applicable requirements described herein, including any specification forming a part of the description. /Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

The willful recording of false, fictitious, or fraudulent statements in connection with test results may be punishable as a felony under federal statutes. /Les informations fausses, fictives ou frauduleuses en rapport avec le résultat des essais sont punissables en vertu des lois fédérales.

Material did not come in contact with mercury while in our possession./Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

JOANNE LESPRES

MANAGER QUALITY ASSURANCE
GÉRANT DE L'ASSURANCE QUALITÉ